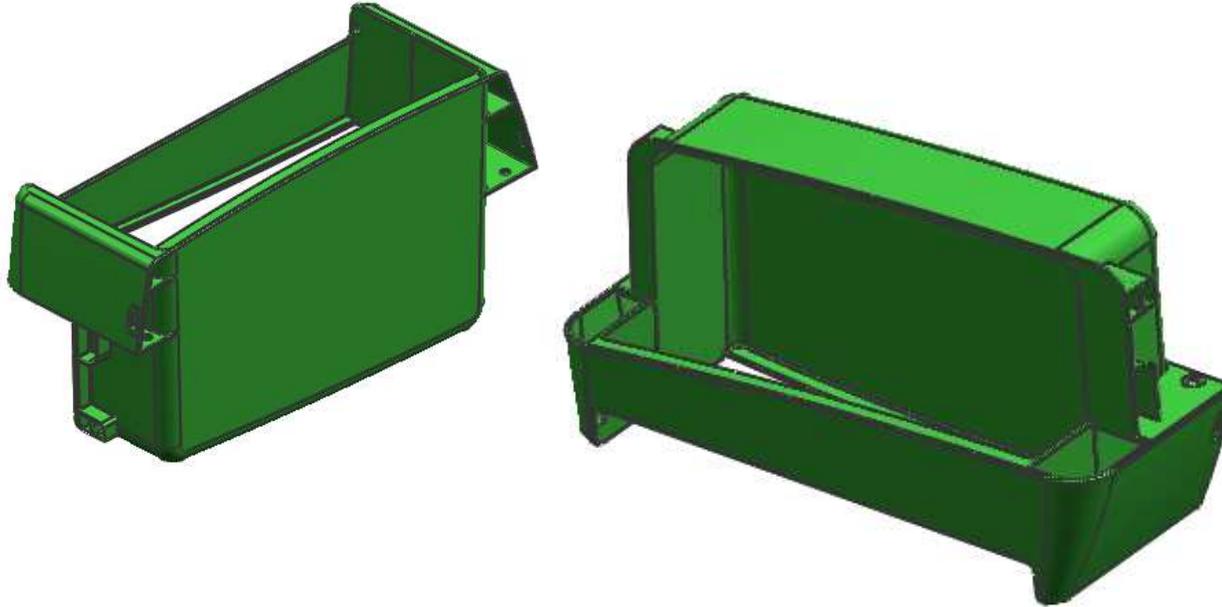


COMPONENT REVIEW FOR TOOLING FEASIBILITY.

PROJECT		TOOLMAKER:		TOOL NUMBER:	
COMPONENT NUMBER:		COMPILED BY:		DATE:	
COMPONENT NAME:		APPROVED BY:		SHEET NUMBER:	



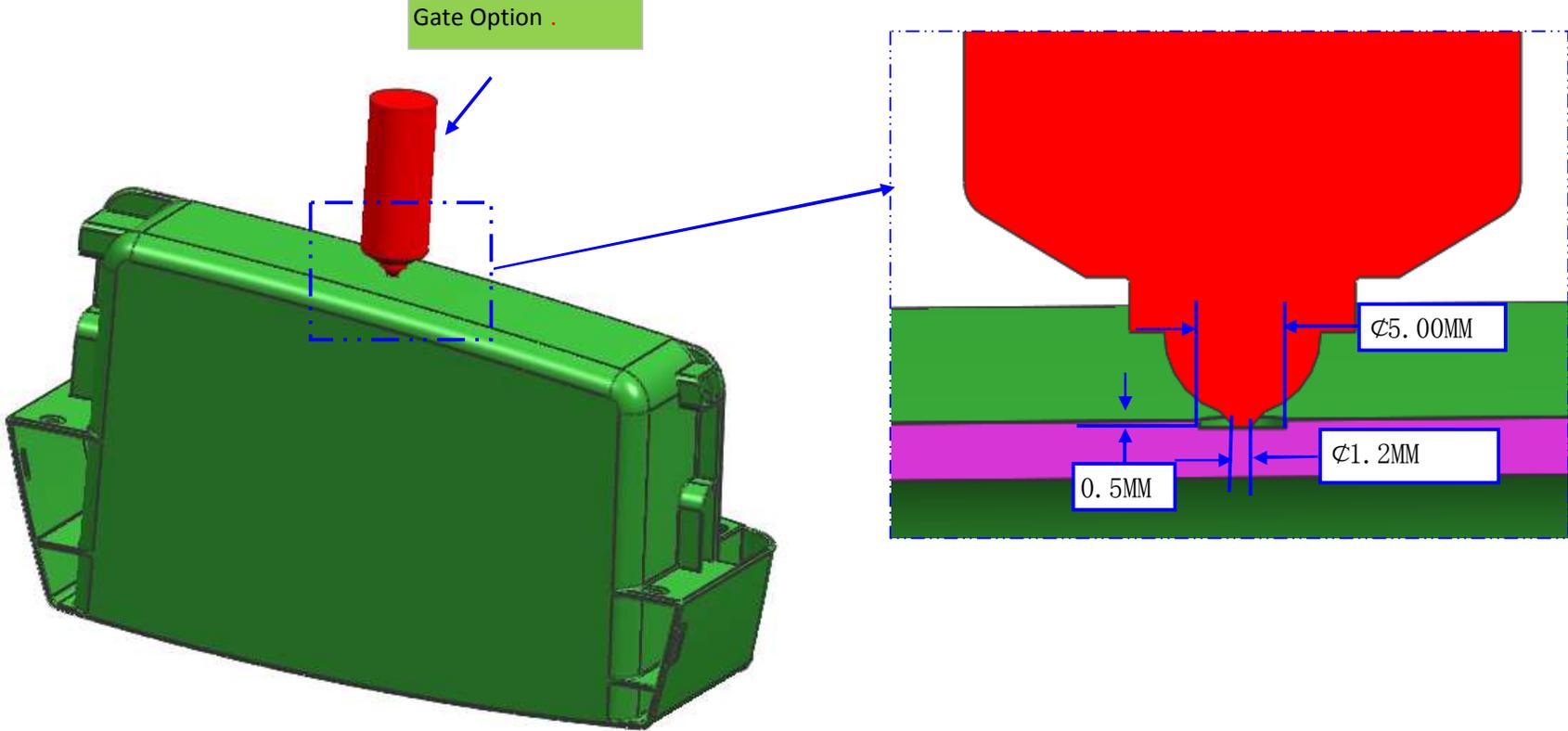
1. Plastic material:
2. Shrinkage rate:
3. Cavity No.
- 4 . Mold type:
5. Cavity & core steel:
Cavity
Core :
6. Surface requirement:
Cavity :SPI A2
Core : SPI A2

CUSTOMER COMMENTS:

ACCEPT:	
REJECT:	

COMPONENT REVIEW FOR TOOLING FEASIBILITY.

PROJECT	PROJECT		TOOLMAKER:		TOOL NUMBER:	
COMPONENT NUMBER:			COMPILED BY:		DATE:	
COMPONENT NAME:			APPROVED BY:		SHEET NUMBER:	

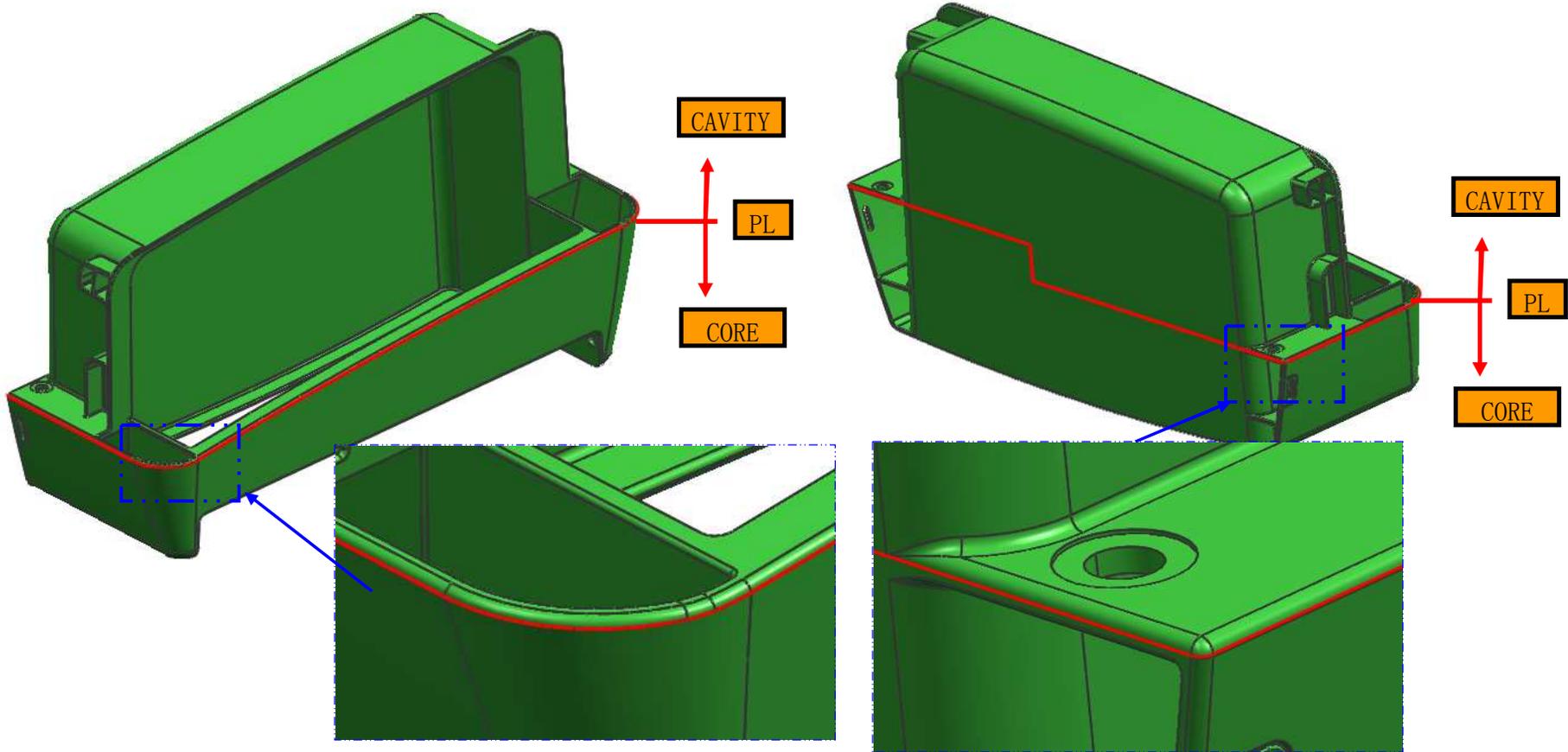


CUSTOMER COMMENTS:

ACCEPT:	
REJECT:	

COMPONENT REVIEW FOR TOOLING FEASIBILITY.

PROJECT	PROJECT		TOOLMAKER:		TOOL NUMBER:	
COMPONENT NUMBER:			COMPILED BY:		DATE:	
COMPONENT NAME:			APPROVED BY:		SHEET NUMBER:	



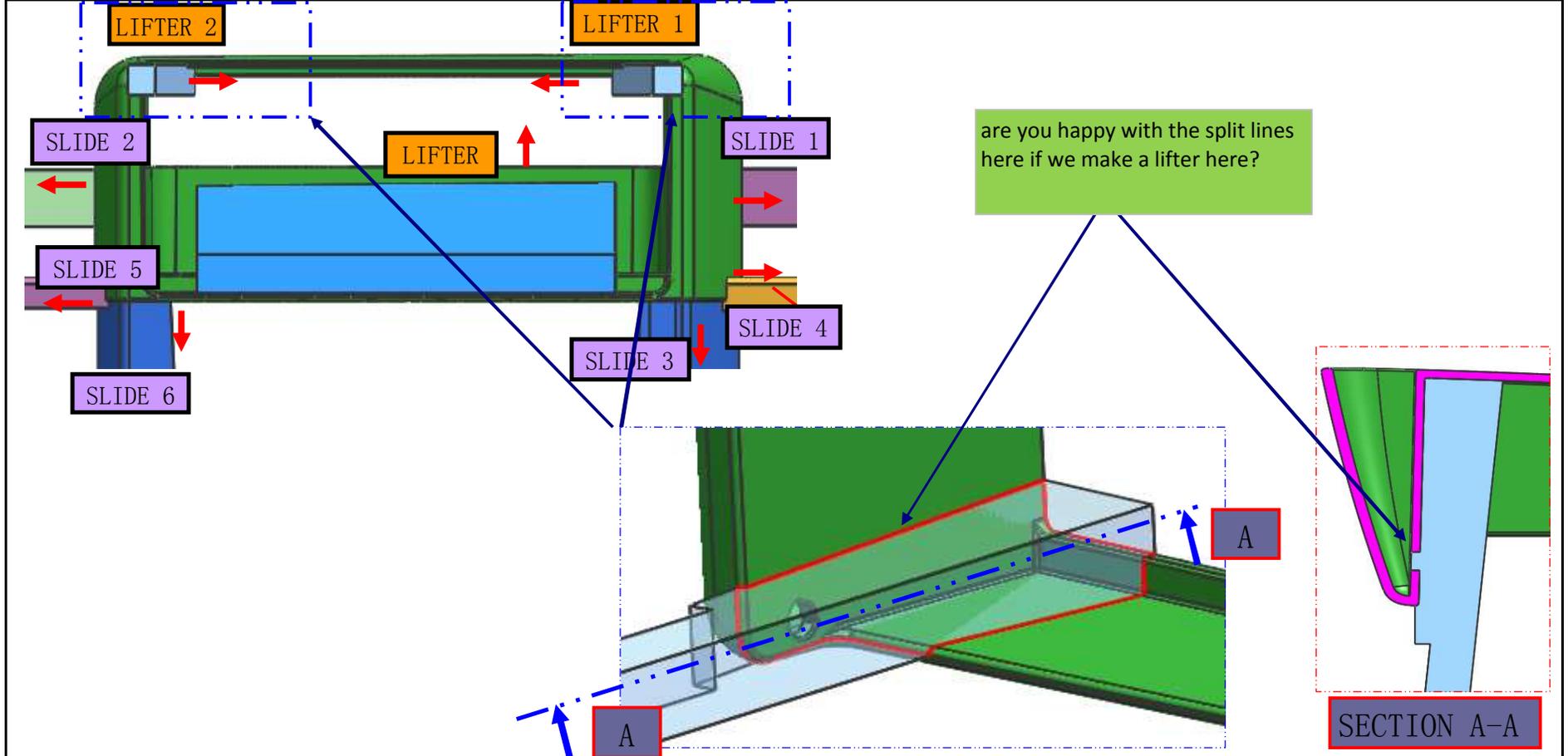
CUSTOMER COMMENTS:

parting lines as shown.

ACCEPT:	
REJECT:	

COMPONENT REVIEW FOR TOOLING FEASIBILITY.

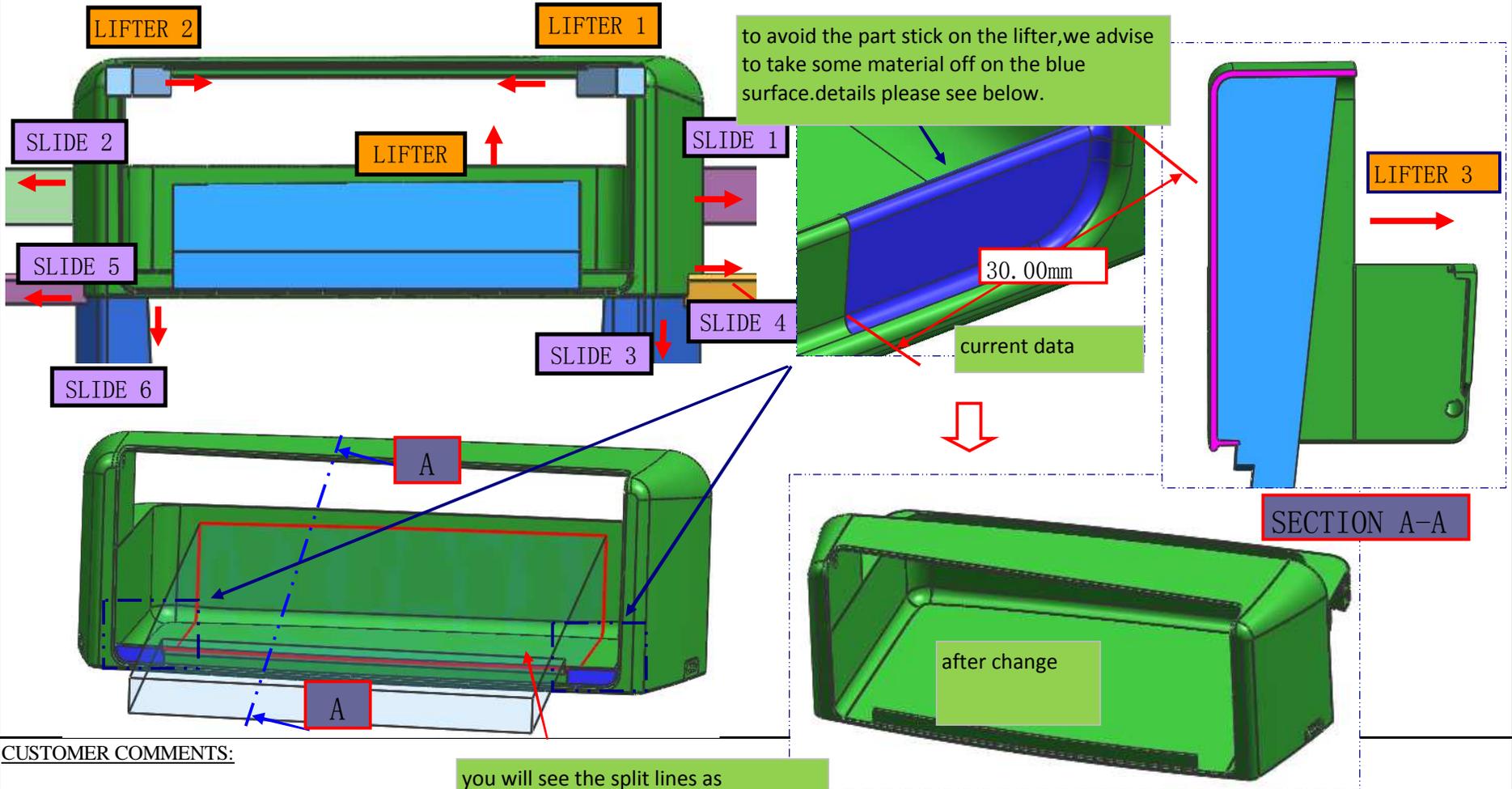
PROJECT	PROJECT	TOOLMAKER:		TOOL NUMBER:	
COMPONENT NUMBER:		COMPILED BY:		DATE:	
COMPONENT NAME:		APPROVED BY:		SHEET NUMBER:	



<u>CUSTOMER COMMENTS:</u>		ACCEPT:
		REJECT:

COMPONENT REVIEW FOR TOOLING FEASIBILITY.

PROJECT	PROJECT	TOOLMAKER:		TOOL NUMBER:	
COMPONENT NUMBER:		COMPILED BY:		DATE:	
COMPONENT NAME:		APPROVED BY:		SHEET NUMBER:	



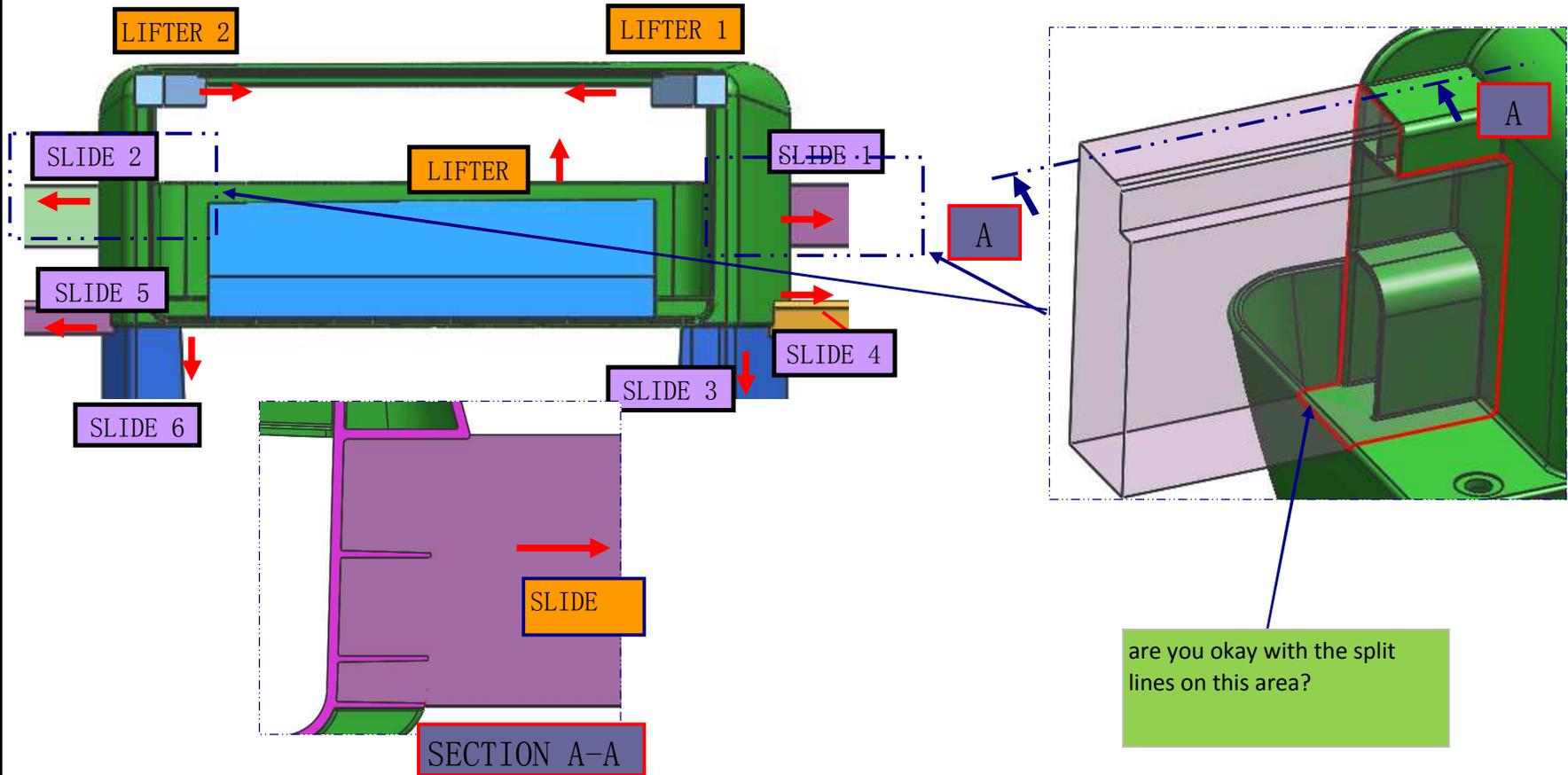
CUSTOMER COMMENTS:

you will see the split lines as shown, are you okay with these?

ACCEPT:	
REJECT:	

COMPONENT REVIEW FOR TOOLING FEASIBILITY.

PROJECT	PROJECT	TOOLMAKER:		TOOL NUMBER:	
COMPONENT NUMBER:		COMPILED BY:		DATE:	
COMPONENT NAME:		APPROVED BY:		SHEET NUMBER:	

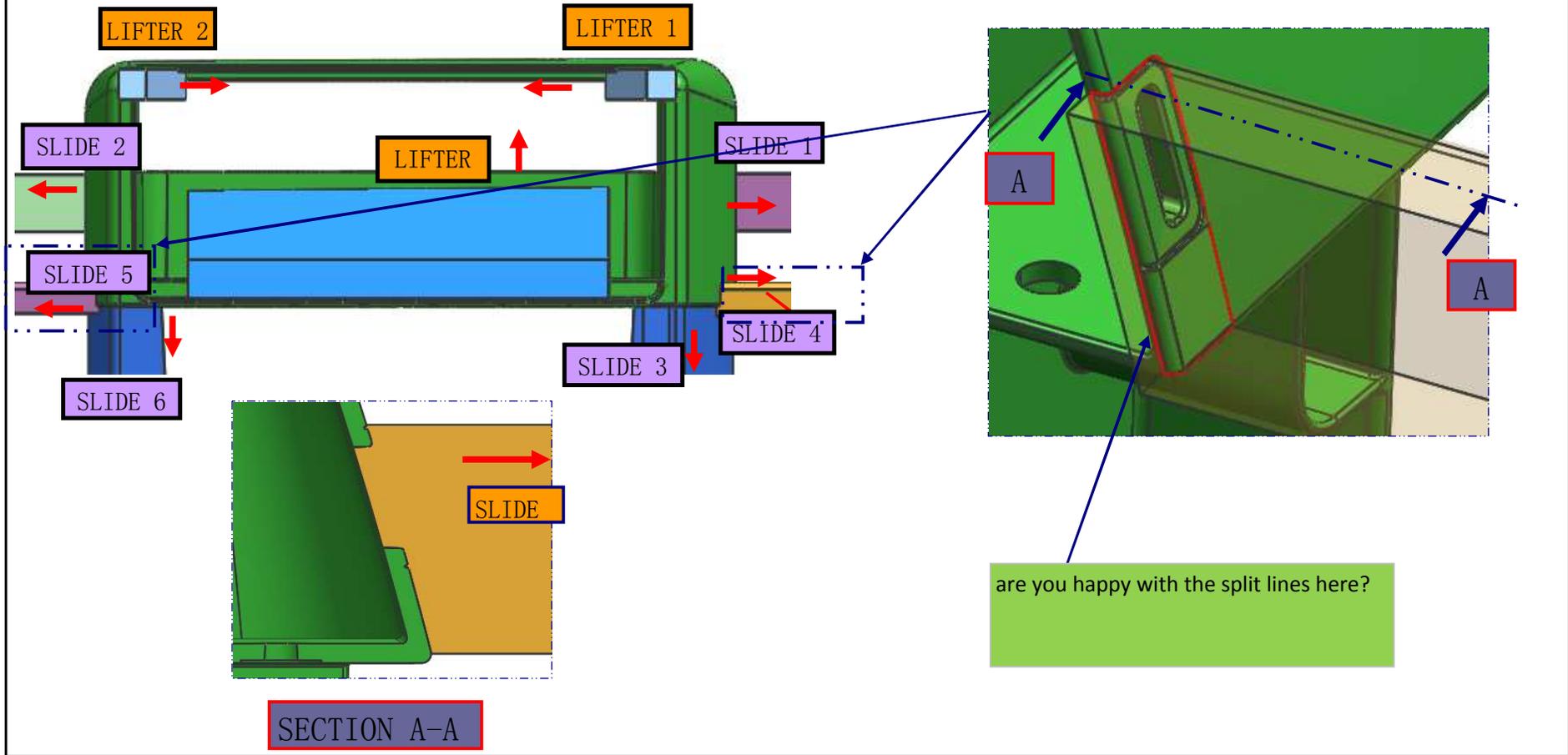


CUSTOMER COMMENTS:

ACCEPT:	
REJECT:	

COMPONENT REVIEW FOR TOOLING FEASIBILITY.

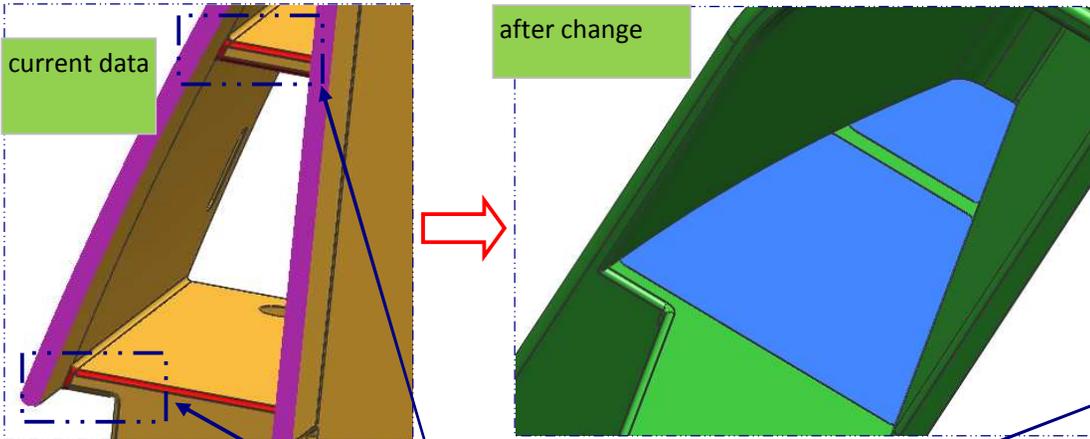
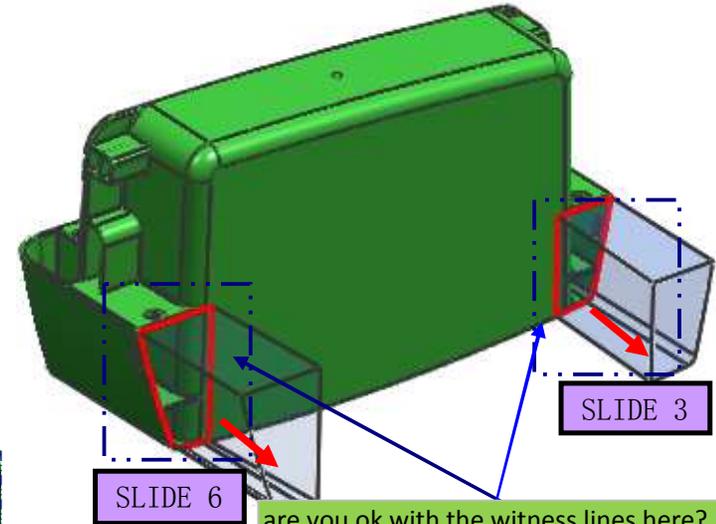
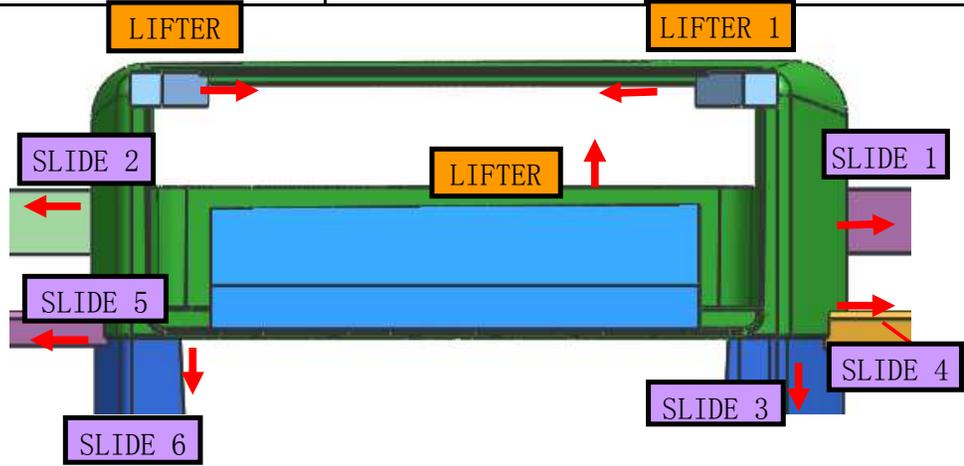
PROJECT	PROJECT	TOOLMAKER:		TOOL NUMBER:	
COMPONENT NUMBER:		COMPILED BY:		DATE:	
COMPONENT NAME:		APPROVED BY:		SHEET NUMBER:	



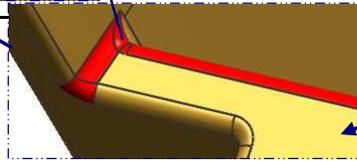
<u>CUSTOMER COMMENTS:</u>	
	ACCEPT: _____
	REJECT: _____

COMPONENT REVIEW FOR TOOLING FEASIBILITY.

PROJECT	PROJECT	TOOLMAKER:		TOOL NUMBER:	
COMPONENT NUMBER:		COMPILED BY:		DATE:	
COMPONENT NAME:		APPROVED BY:		SHEET NUMBER:	



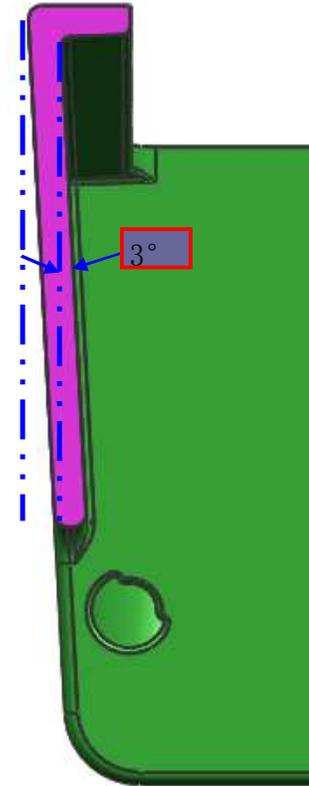
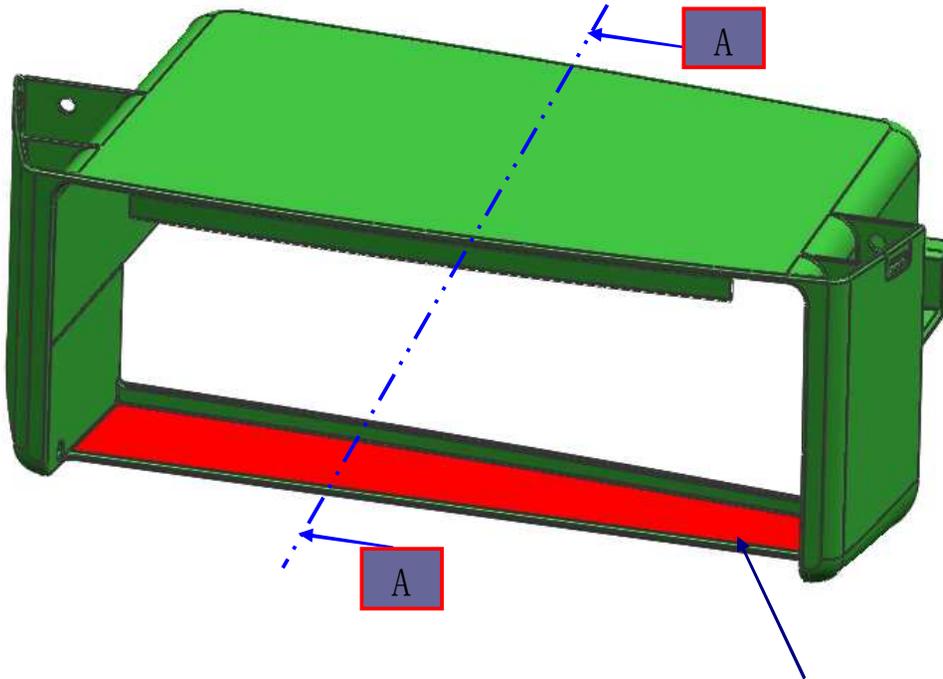
CUSTOMER COMMENTS:



ACCEPT:	
REJECT:	

COMPONENT REVIEW FOR TOOLING FEASIBILITY.

PROJECT	PROJECT		TOOLMAKER:		TOOL NUMBER:	
COMPONENT NUMBER:			COMPILED BY:		DATE:	
COMPONENT NAME:			APPROVED BY:		SHEET NUMBER:	



SECTION A-A

Can you please reverse the draft angle for the red surface(it is a undercut) then put one degree on for demoulding?

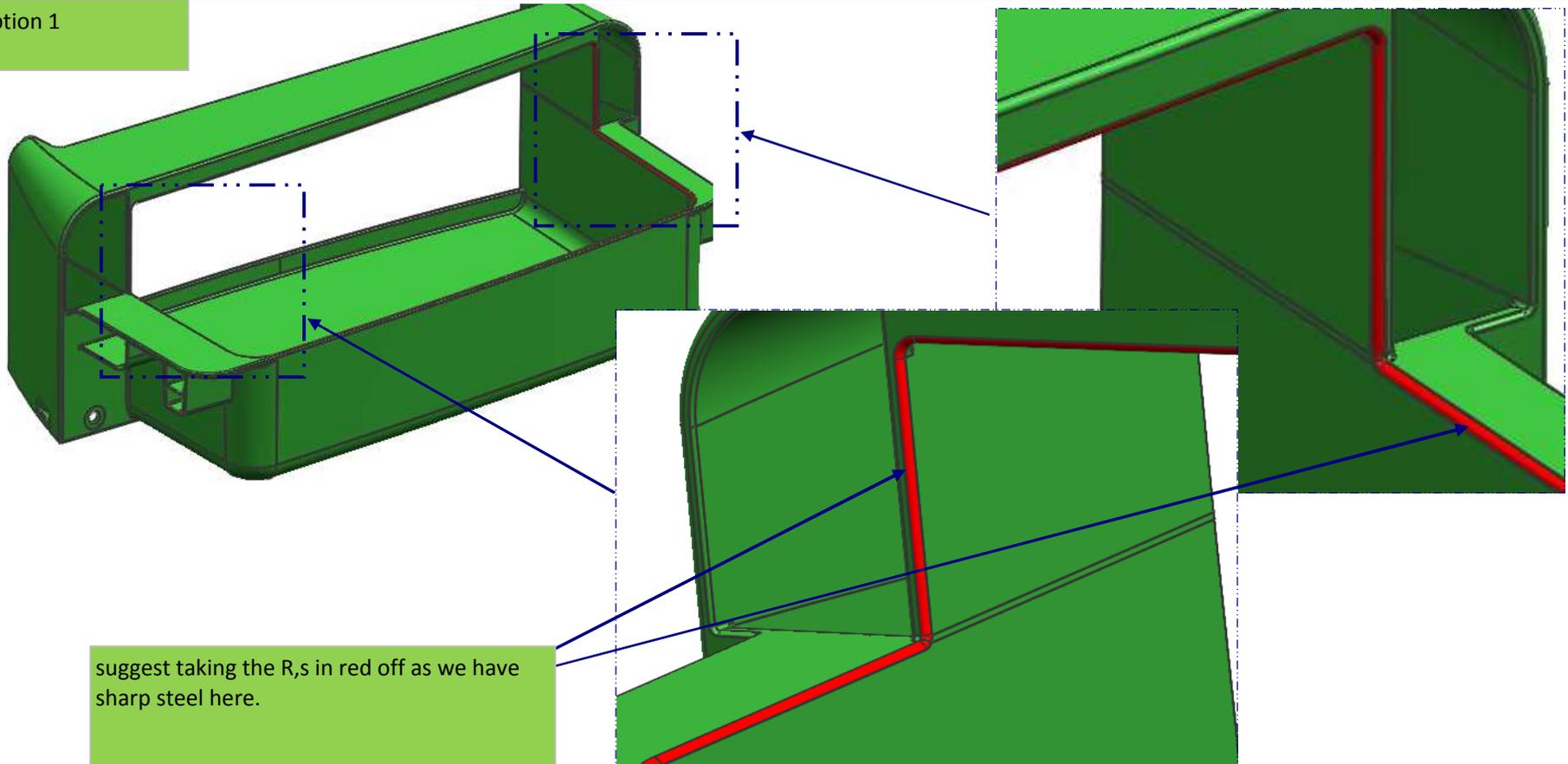
CUSTOMER COMMENTS:

ACCEPT:	
REJECT:	

COMPONENT REVIEW FOR TOOLING FEASIBILITY.

PROJECT	PROJECT		TOOLMAKER:		TOOL NUMBER:	
COMPONENT NUMBER:			COMPILED BY:		DATE:	
COMPONENT NAME:			APPROVED BY:		SHEET NUMBER:	

Option 1



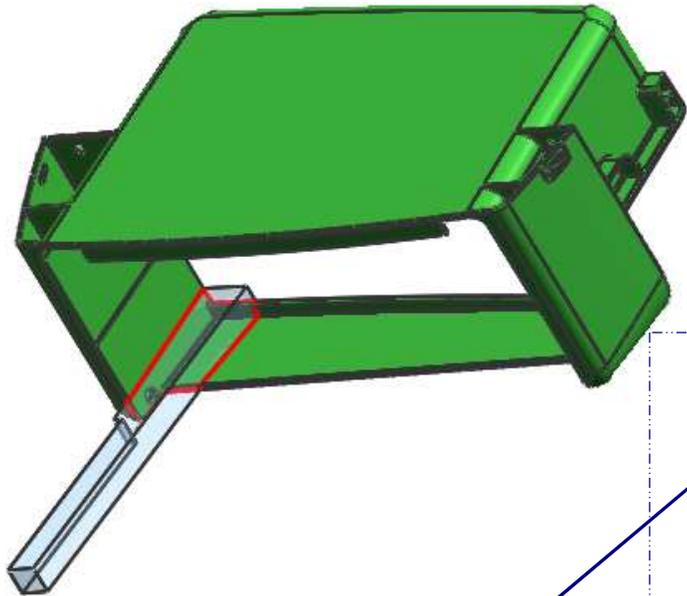
suggest taking the R,s in red off as we have sharp steel here.

CUSTOMER COMMENTS:

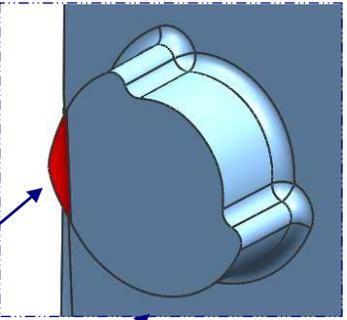
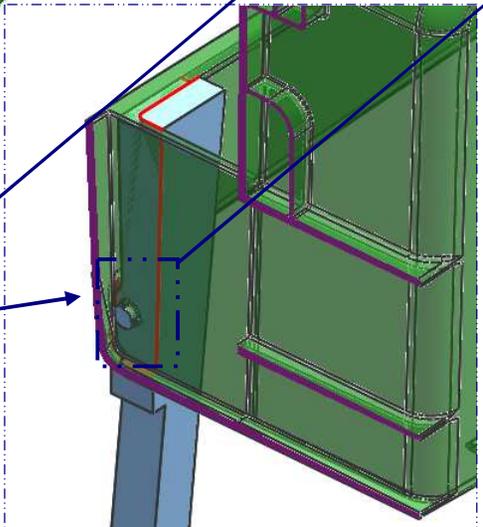
ACCEPT:	
REJECT:	

COMPONENT REVIEW FOR TOOLING FEASIBILITY.

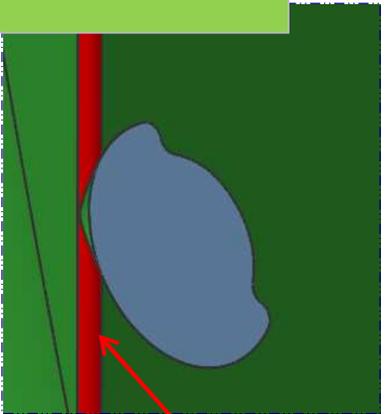
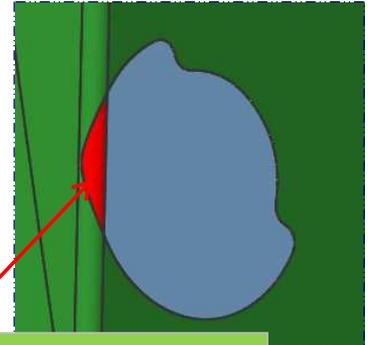
PROJECT	PROJECT		TOOLMAKER:	dp	TOOL NUMBER:	
COMPONENT NUMBER:			COMPILED BY:		DATE:	
COMPONENT NAME:			APPROVED BY:		SHEET NUMBER:	



we will have sharp steel here.two options for you refernce to improve this.



Option 1--add material on this area as shown in red



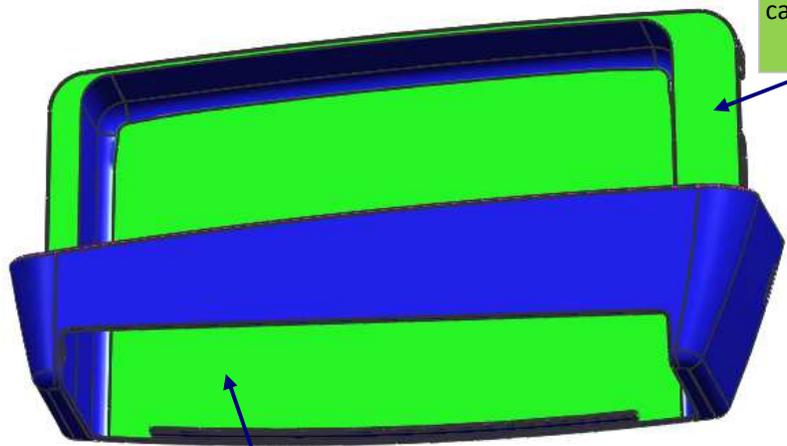
Option 2-remove the R in red.

CUSTOMER COMMENTS:

ACCEPT:
REJECT:

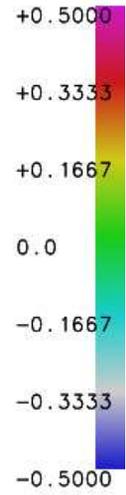
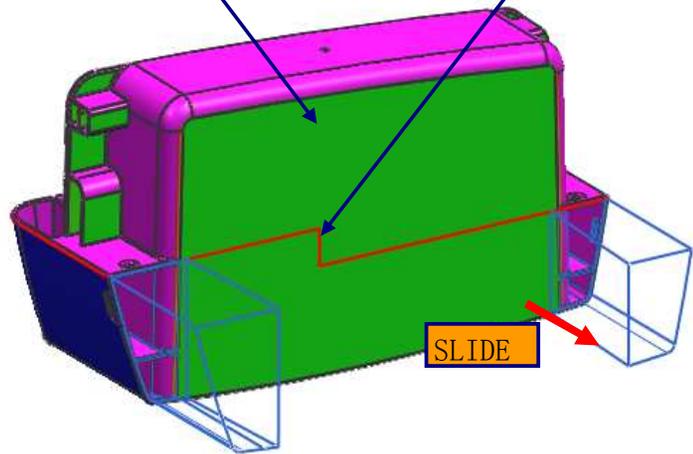
COMPONENT REVIEW FOR TOOLING FEASIBILITY.

PROJECT	PROJECT		TOOLMAKER:		TOOL NUMBER:	
COMPONENT NUMBER:			COMPILED BY:		DATE:	
COMPONENT NAME:			APPROVED BY:		SHEET NUMBER:	



1-Can we add a draft on the green surface by taking 0.15mm off for demoulding -these surfaces will be formed in cavity.

3- there will be a mismatch(0.15mm) here,is it ok?



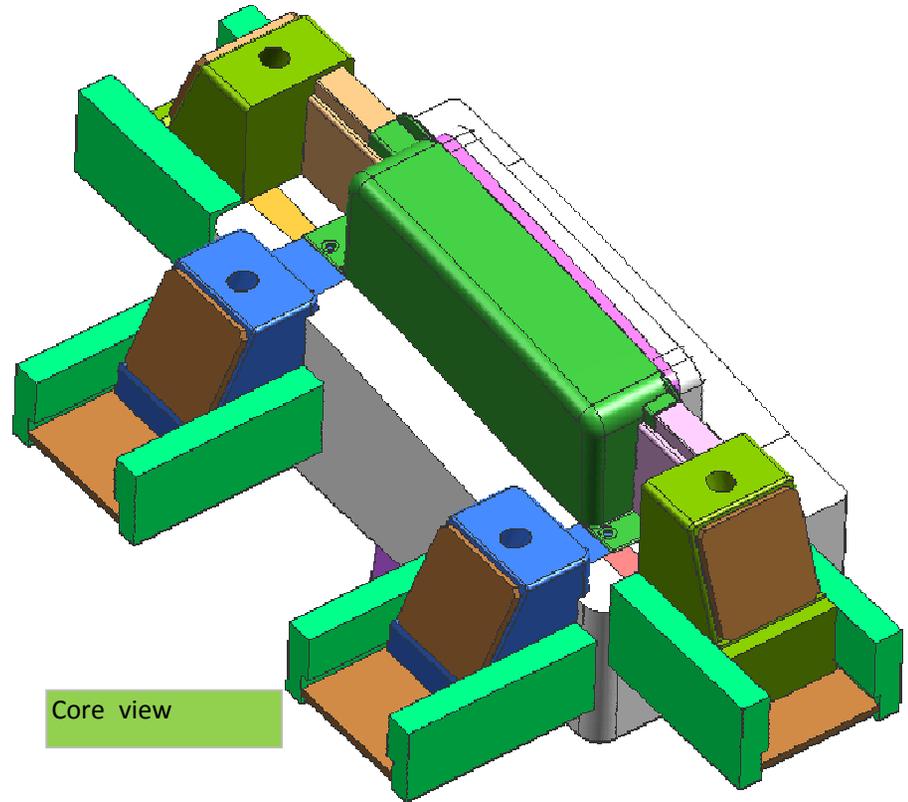
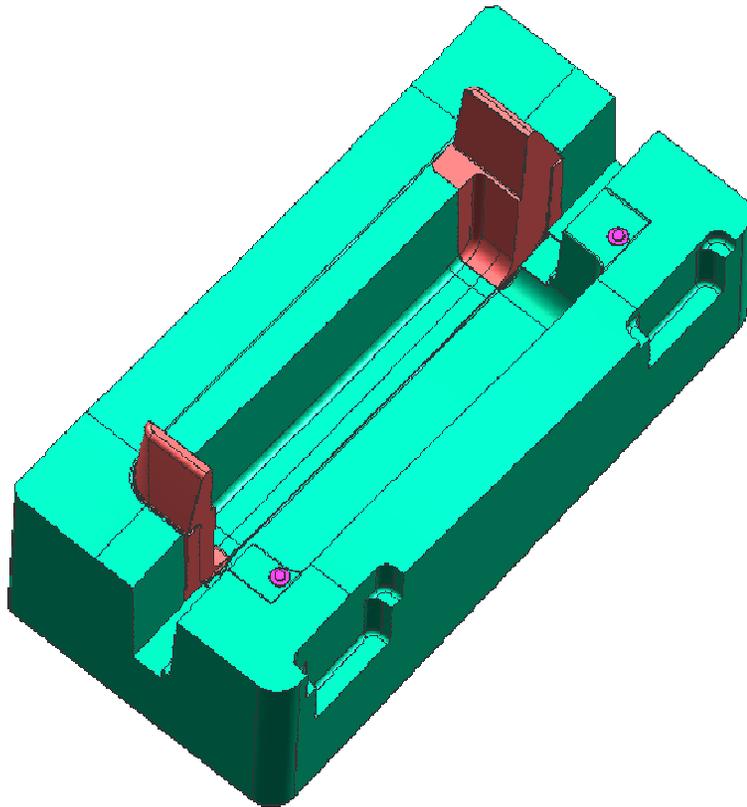
2-Can we add a draft on the green surface by taking 0.15mm off for demoulding

CUSTOMER COMMENTS:

ACCEPT:	
REJECT:	

COMPONENT REVIEW FOR TOOLING FEASIBILITY.

PROJECT		TOOLMAKER:		TOOL NUMBER:	
COMPONENT NUMBER:		COMPILED BY:		DATE:	
COMPONENT NAME:		APPROVED BY:		SHEET NUMBER:	

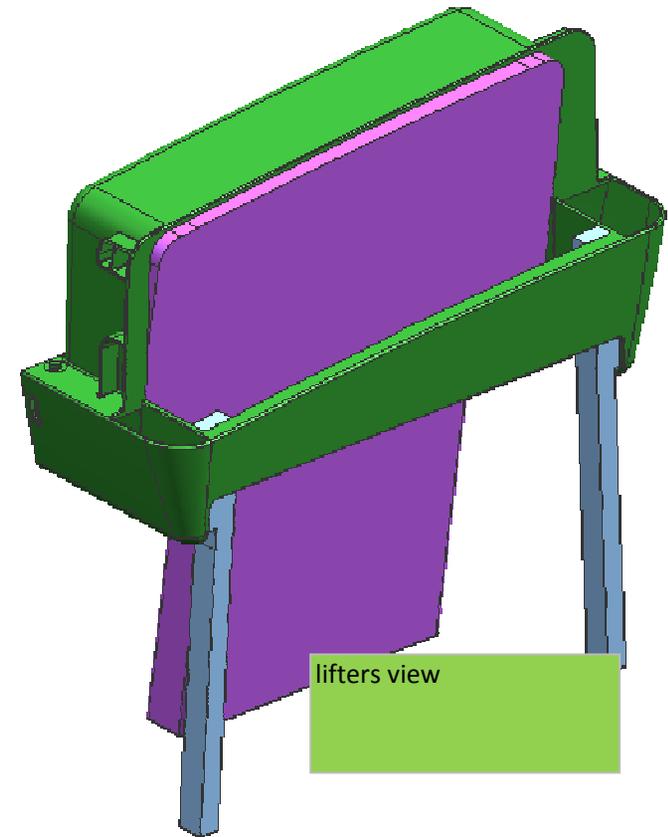
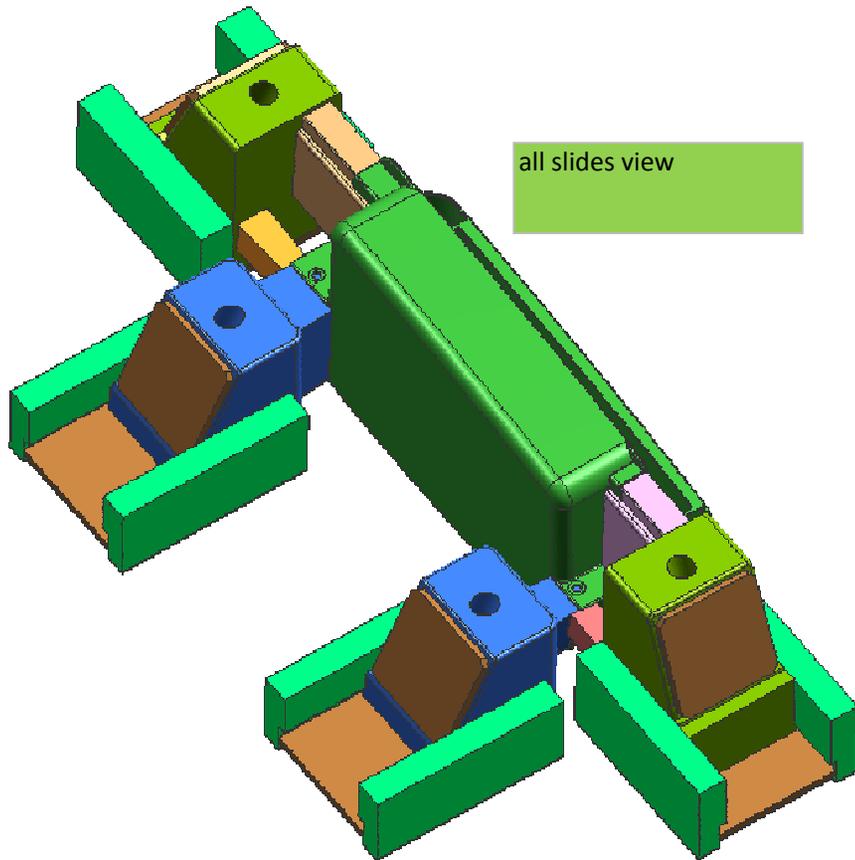


CUSTOMER COMMENTS:

ACCEPT:	
REJECT:	

COMPONENT REVIEW FOR TOOLING FEASIBILITY.

PROJECT		TOOLMAKER:		TOOL NUMBER:	
COMPONENT NUMBER:		COMPILED BY:		DATE:	
COMPONENT NAME:		APPROVED BY:		SHEET NUMBER:	



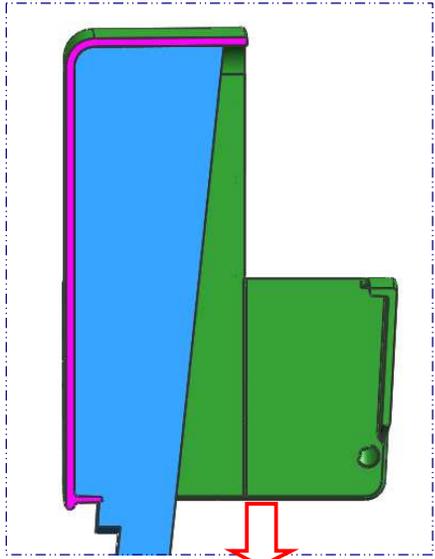
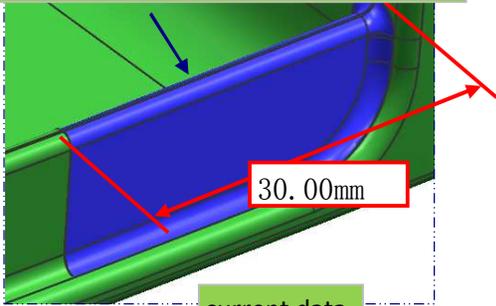
CUSTOMER COMMENTS:

ACCEPT:	
REJECT:	

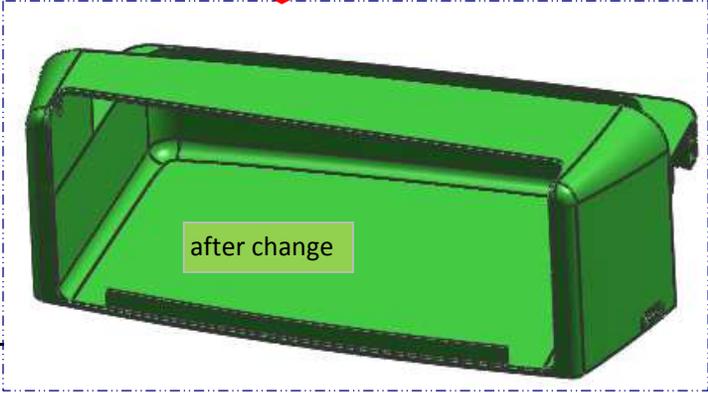
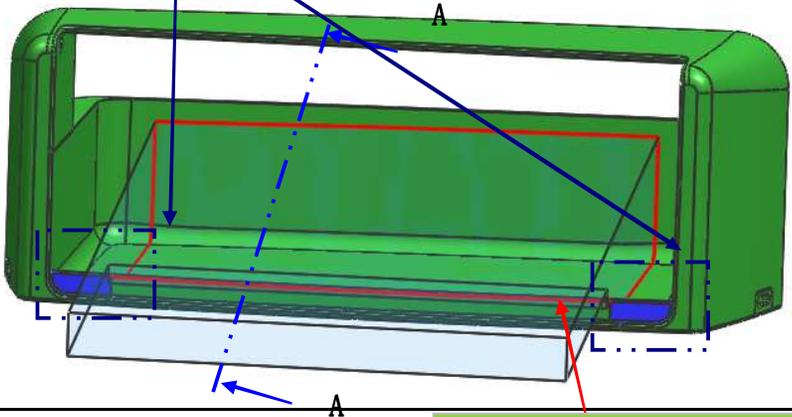
COMPONENT REVIEW FOR TOOLING FEASIBILITY.

PROJECT		TOOLMAKER:	Wjh	TOOL NUMBER:	
COMPONENT NUMBER:		COMPILED BY:		DATE:	
COMPONENT NAME:		APPROVED BY:		SHEET NUMBER:	

to avoid the part stick on the lifter,we advise to take the material off showing in blue surface.details please see below.



Section A-A



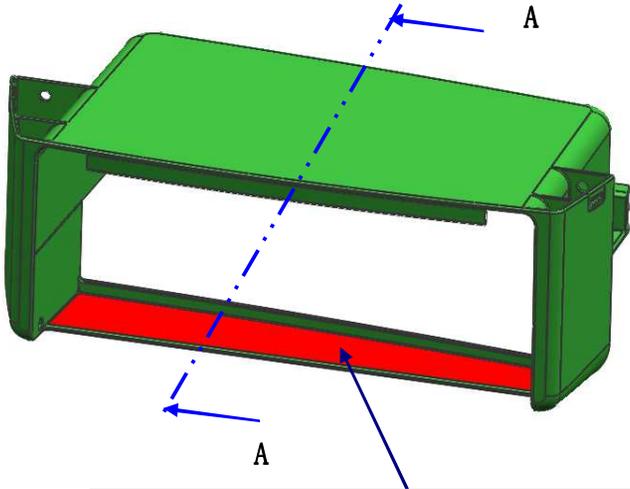
CUSTOMER COMMENTS:

you will see the split lines as shown,are you okay with these?

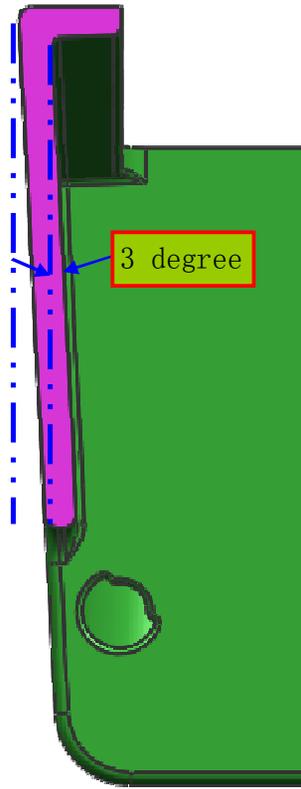
ACCEPT:	
REJECT:	

COMPONENT REVIEW FOR TOOLING FEASIBILITY.

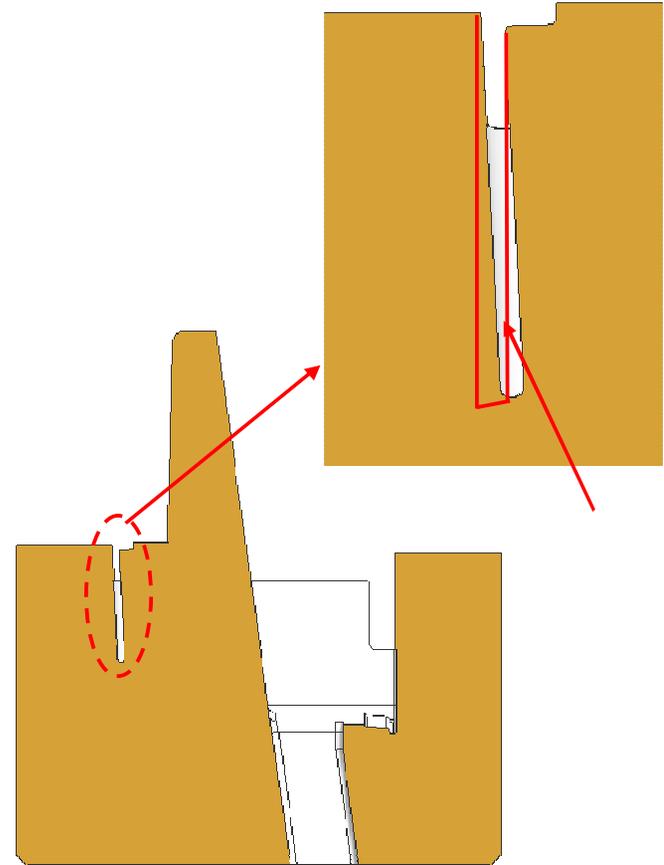
PROJECT		TOOLMAKER:	Wjh	TOOL NUMBER:	
COMPONENT NUMBER:		COMPILED BY:		DATE:	
COMPONENT NAME:		APPROVED BY:		SHEET NUMBER:	



Can you please reverse the draft angle for the red surface(it is a undercut) then put one degree on for demoulding?



Section A-A

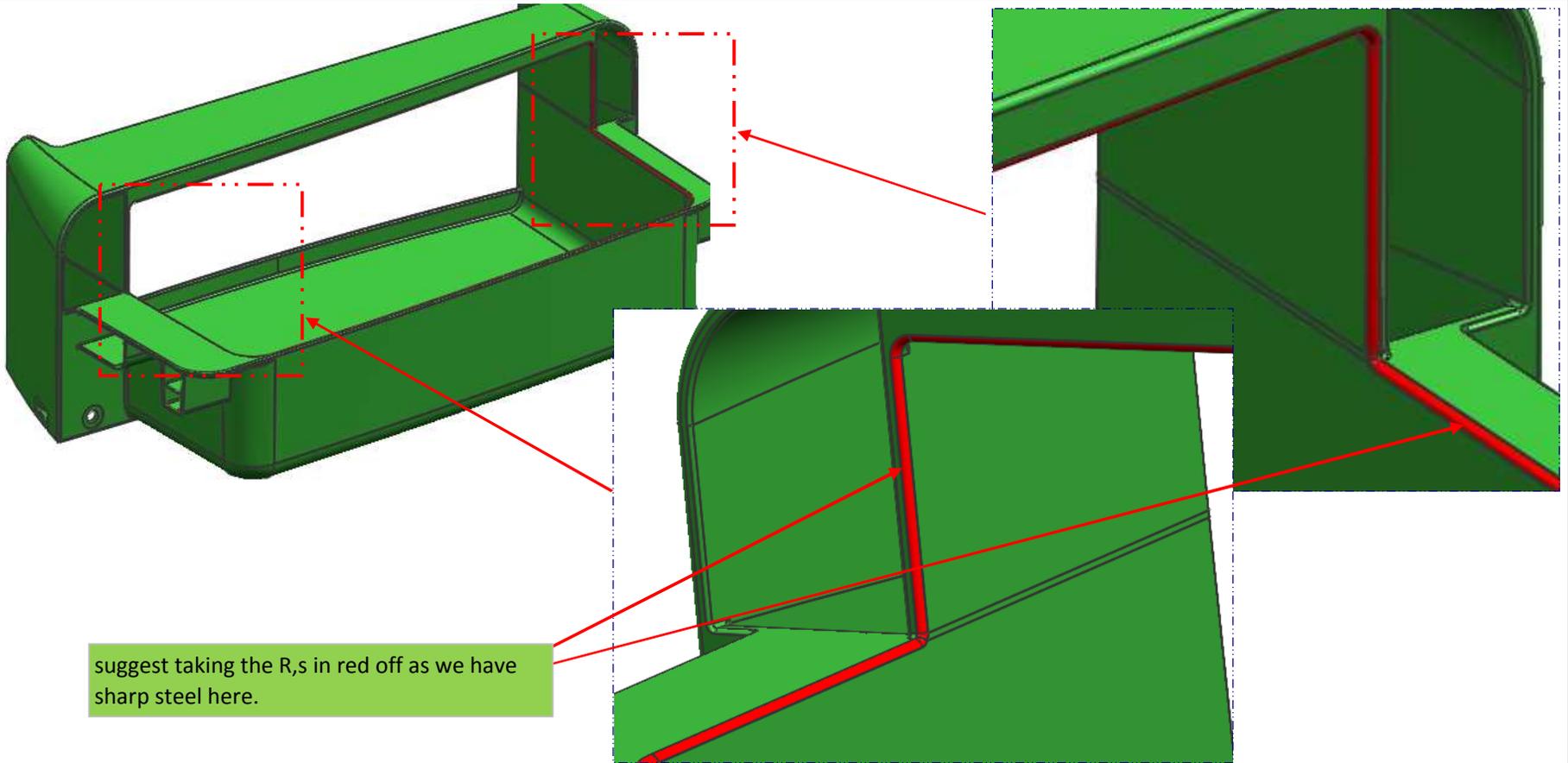


CUSTOMER COMMENTS:

ACCEPT:	
REJECT:	

COMPONENT REVIEW FOR TOOLING FEASIBILITY.

PROJECT		TOOLMAKER:	Wjh	TOOL NUMBER:	
COMPONENT NUMBER:		COMPILED BY:		DATE:	
COMPONENT NAME:		APPROVED BY:		SHEET NUMBER:	

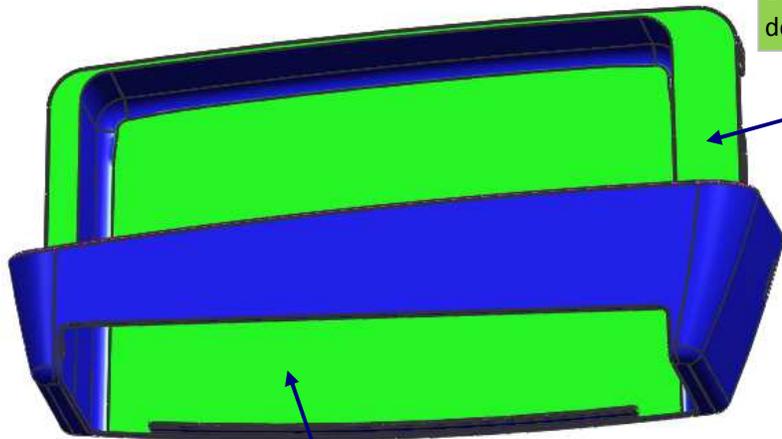


CUSTOMER COMMENTS:

ACCEPT:	
REJECT:	

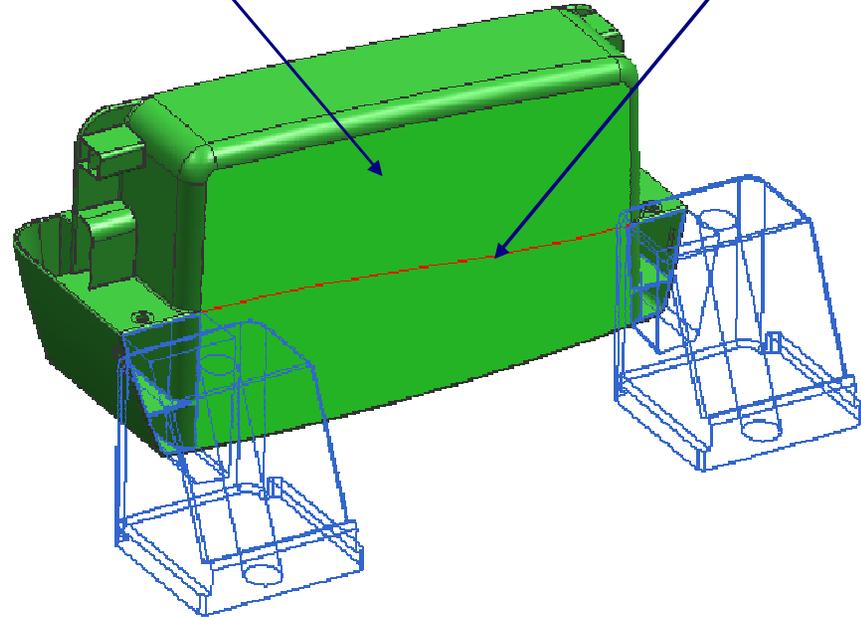
COMPONENT REVIEW FOR TOOLING FEASIBILITY.

PROJECT		TOOLMAKER:		TOOL NUMBER:	
COMPONENT NUMBER:		COMPILED BY:		DATE:	
COMPONENT NAME:		APPROVED BY:		SHEET NUMBER:	



2-Can we add a draft on the green surface by taking 0.15mm off for demoulding

1-Can we add a draft on the green surface by taking 0.15mm off for demoulding -these surfaces will be formed in cavity.



3- there will be a mismatch(0.15mm) here, is it ok?

CUSTOMER COMMENTS:

ACCEPT:	
REJECT:	